

**POT BEARING HOUSING ASSEMBLIES
FOR VOLKMANN MANUAL & AIR THREADED POTS
07-08-09 (NOT 09ST), BA1, BA2, AND BA3
REBUILD & EXCHANGE SERVICE**



REBUILDING POT BEARING HOUSINGS: The used assembly is disassembled, cleaned and inspected. Epic **always** replaces the felt sealing washer (B), upper needle bearing (C), nylon spacer bushing (E), lower outer race (F), bearing cage (G), and wire retaining ring (I). Any static parts that show wear or faults are also replaced. The rebuilt assembly is lubricated with Kluber synthetic grease.

The rebuilt pot bearing housings function “like new”, at a significant savings to the customer.

Because it is good practice to replace the inner race (H) on the upper spindle blade when replacing the lower outer race (F) and cage, polyamide (G), a new inner race (H) is also supplied with the exchange or rebuilt assembly.

- (A) EE480734: Outer Steel Shell
- (B) EE480739: Top Felt Washer
- (C) EE402002: Needle Bearing
- (D) EE434301: Internal Retaining Ring (only on BA1/BA2; not required for rebuild.
- (E) EE401907: Nylon Spacer Bushing
- (F) EE401902: Outer Race
- (G) EE401903-1: Bearing Cage, Polyamide
- (H) EE401904: Inner Race
- (I) EE401906: Wire Retaining Ring
- (J) EE401905: Labyrinth Ring
- (K) EE435033: O-Ring

OEM #	Epic #	Description
VTS 07-09, BA1-BA3		
070788 908749	EE440025	Complete NEW Pot Bearing Housing, with inner race
(070788) (908749)	EE402028	REBUILD Customer's Complete Pot Bearing Housing
	EE402028-1	USED & REBUILT Complete Pot Bearing Housing, for Exchange (when available)
	EE402028-2	REBUILT FOR SALE, Complete Pot Bearing Housing (when available)
056294	EE489035	Tool, Grease Packing Nipple for Pot Bearing Housing

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Epic Enterprises, Inc., PO Box 979, Southern Pines, NC 28388-0979 USA
 Telephone 800-648-7273 or 910-692-5441 Outside USA
 Fax 888-692-4147 or 910-692-4147 Outside USA
 Website: <http://www.epicenterprises.com>
 E-mail: epic@epicenterprises.com

